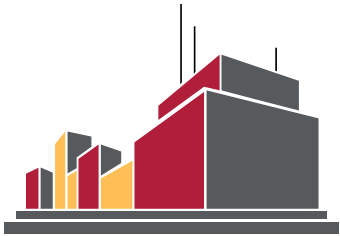


STRENGTHENING MINNESOTA'S ECONOMY



Helped **226 companies**
—from single owner to Fortune 500—
optimize business performance



Added **\$1.13 million** to the
bottom line of 69
businesses and provided
tips with the potential to
save a total of \$2.1 million
when implemented

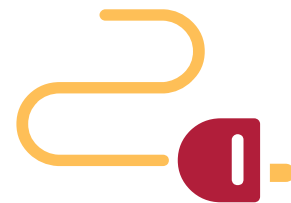
Strengthened Minnesota's
workforce by training **17 engineering
interns** to find waste, water, energy and
cost savings at **31 host companies**



PRESERVING MINNESOTA'S ENVIRONMENT



Encouraged companies to implement
strategies to save **60 million gallons of
water** through reuse, process
optimization and equipment upgrades



Discovered opportunities for
companies to reduce energy use by
3 million kWh & 192,000 therms by
optimizing compressed air use and
other critical operations

Motivated companies to divert **754,000
pounds of waste** by implementing the
3 Rs: reduce, reuse & recycle

