

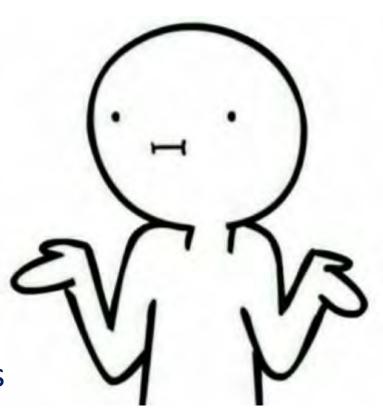
### Performance Evaluation: Cleaner Solutions Database

Alicia McCarthy
Toxics Use Reduction Institute
University of Massachusetts Lowell



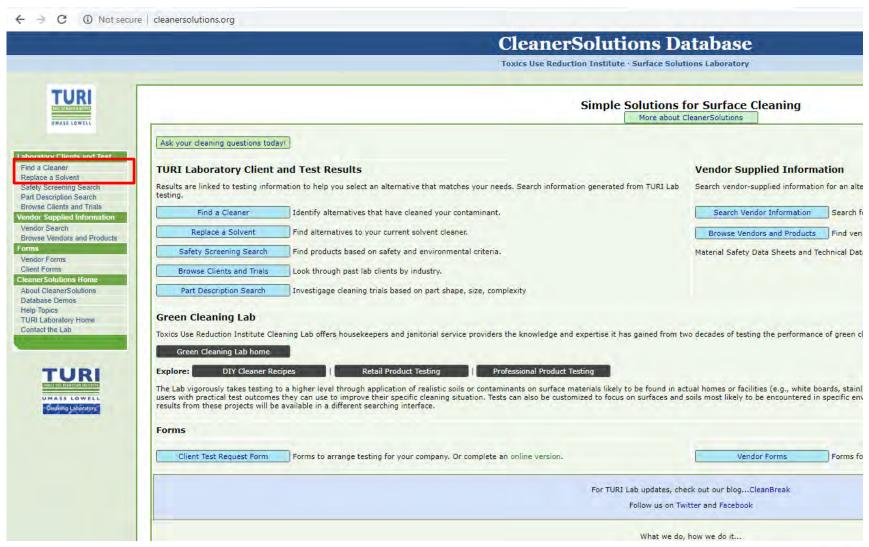
## We Need to Switch to a Safer Cleaner... But Where Do We Even Start Looking?

- Cleaner Solutions Database
  - 3<sup>rd</sup> Party Tested Products
  - Vendor and Product Information
  - Evaluates:
    - Cleaning Methods
    - Compatible Substrates
    - Variety of Contaminants





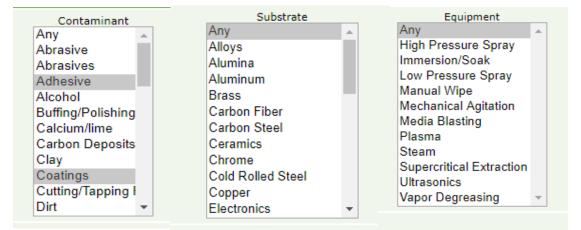
### CleanerSolutions.org



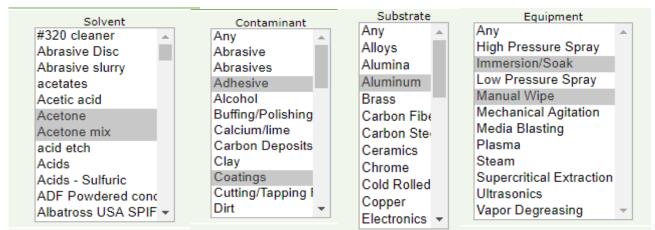


### **Searching for A Cleaner**

Find A Cleaner

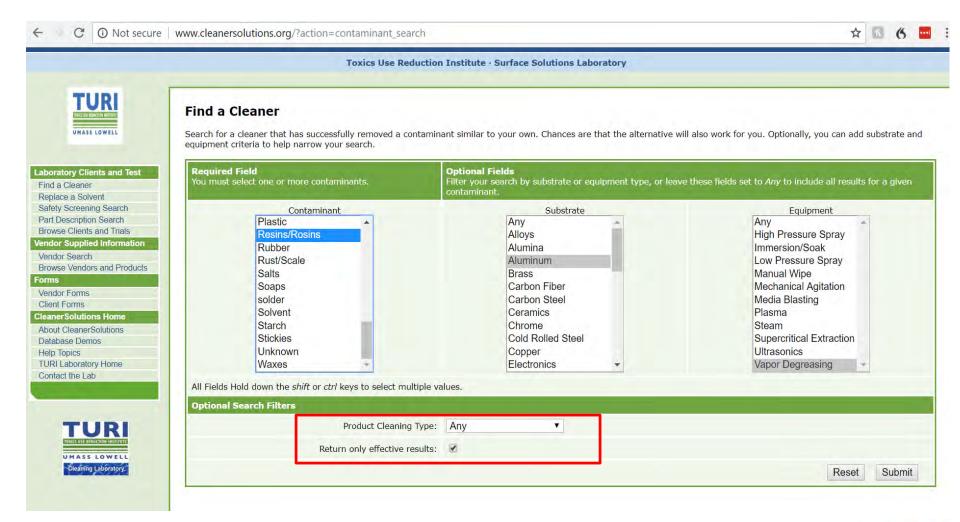


Replace A Solvent



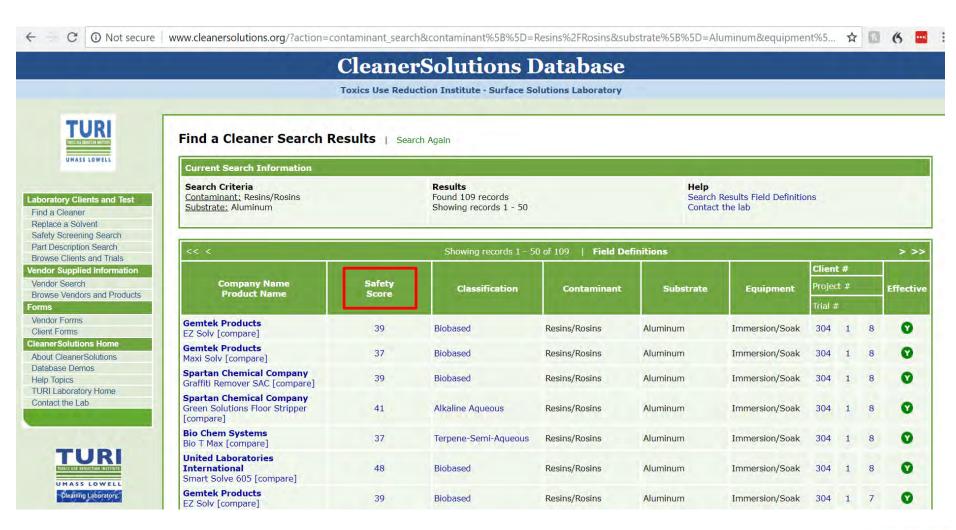


### **Cleaner Solutions Database**





### CleanerSolutions.org





### **Let's Compare**



### Find a Cleaner Replace a Solvent Safety Screening Search Part Description Search

#### Browse Clients and Trials Vendor Supplied Information

Vendor Search Browse Vendors and Products

#### Forms

Vendor Forms
Client Forms

#### CleanerSolutions Home

About CleanerSolutions Database Demos Help Topics

TURI Laboratory Home Contact the Lab



#### Find a Cleaner Search Results | Search Again

Current Search Information		
Search Criteria Contaminant: Resins/Rosins Substrate: Aluminum Effective trials only	Results Found 57 records Showing records 1 - 50	<b>Help</b> Search Results Field Definitions Contact the lab

<< <		Showing records	1 - 50 of 57   Fie	eld Definitions					> >>	
Taken was and						Clien	it#			
Company Name Product Name	Safety Score	Classification	Contaminant	Substrate	Equipment	Proje	ct #		Effective	
						Trial	#			
Gemtek Products SC Aircraft & Metal Cleane [compare]	49	Alkaline Aqueous	Resins/Rosins	Aluminum	Manual Wipe	243	1	0	0	
United Laboratories International Smart Solve 605 [compare]	48	Biobased	Resins/Rosins	Aluminum	Immersion/Soak	304	1	8	0	
United Laboratories International Smart Solve 605 [compare]	48	Biobased	Resins/Rosins	Aluminum	Immersion/Soak	304	1	7	0	
United Laboratories International Smart Solve 605 [compare]	48	Biobased	Resins/Rosins	Aluminum	Immersion/Soak	304	1	5	0	
United Laboratories International		27,				2.2.5				



### **Compare Products Side By Side**

Product information cited in this section is supplied directly by the vendors. The Institute has no	Vendor Provided Information t verified the accuracy of any of this information and is not liable for any claims made by the vendors	s. TURI is likewise not responsible for any typographical errors.
Micro 90 [x]	Smart Solve 605 [x]	SC Aircraft & Metal Cleaner [x]
Vendor Name: International Products Corporation	Vendor Name: United Laboratories International	Vendor Name: Gemtek Products
Classification: Alkaline Aqueous	Classification: Biobased	Classification: Alkaline Aqueous
Recommended Contaminants: Adhesive, Buffing/Polishing Compounds, Carbon Deposits, Cutting/Tapping Fluids, Greases, Inks, Lubricating/Lapping Oils, Oil, Waxes	Recommended Contaminants: Adhesive, Carbon Deposits, Coatings, Cutting/Tapping Fluids, Fluxes, Greases, Inks, Lubricating/Lapping Oils, Oil, Paints, Resins/Rosins, Waxes	Recommended Contaminants: Buffing/Polishing Compounds, Carbon Deposits, Cutting/Tapping Fluids, Greases, Lubricating/Lapping Oils, Oil, Waxes
Recommended Equipment: Immersion/Soak, Manual Wipe, Ultrasonics	Recommended Equipment: Cold Solvent, Immersion/Soak, Manual Wipe, Mechanical Agitation	Recommended Equipment: Cold Solvent, High Pressure Spray, Immersion/Soak, Low Pressure Spray, Manual Wipe, Mechanical Agitation, Ultrasonics, Vapor Degreasing
Recommended Substrates: Alloys, Brass, Carbon Steel, Ceramics, Copper, Galvinized Steel, Glass/Quartz, Gold, Nickel, Plastic, Stainless Steel, Steel, Sterling/Silver, Tin	Recommended Substrates: Alloys, Aluminum, Brass, Copper, Galvinized Steel, Nickel, Stainless Steel, Steel	Recommended Substrates: Alloys, Aluminum, Brass, Carbon Steel, Ceramics, Copper, Galvinized Steel, Glass/Quartz, Gold, Nickel, Plastic, Rubber, Stainless Steel, Steel, Sterling/Silver, Tin
MSDS / TDS: MICRO 90 SDS, MICRO 90, elastomer compatibility, apr 8, 2015, MICRO 90, metal compatibility, apr 9, 2015, MICRO 90, plastic compatibility, apr 8, 2015, Micro 90 TURI TDS	MSDS / TDS: Smart Solve 605 MSDS, Smart Solve 605 TDS	MSDS / TDS: SC Aircraft & Metal Cleaner TURI TDS, SC Aircraft MSDS, SC Aircraft TDS-SCAQMD 2012, SC Aircraft TDS-Test List, SC Aircraft TDS

				Safety Screenin	g Information			
	Micro 9	0 [x]		Smart Solve	e 605 [x]		SC Aircraft & Me	tal Cleaner [x]
Safety Score	Help		Safety Score	Help		Safety Score	Help	
Indicator	Value	Points	Indicator	Value	Points	Indicator	Value	Points
OC:	0	10	VOC:	0	10	VOC:	0	10
WP:	0	10	GWP:	0	10	GWP:	0	10
DP:	0	10	ODP:	0	10	ODP:	0	10
MIS :	2		NFPA H: NFPA F:	1 1	8	HMIS H:	0	
MIS F:	0	8	NFPA R:	0		HMIS F:	0	10
IMIS L:	0		pH:	NA	10	HMIS R:	0	
H:	9.7	8				pH:	8.4	9
otal: 46			Total: 48			Total: 49		

	Lab Evaluation Summary	
Micro 90 [x]	Smart Solve 605 [x]	SC Aircraft & Metal Cleaner [x]
Number of Trials: 258 136 effective/122 ineffective	Number of Trials: 58 33 effective/25 ineffective	Number of Trials: 206 142 effective/64 ineffective
Tested Contaminants: Coatings, Buffing/Polishing Compounds, Oil, Alcohol, Greases, Pitch, Phthalates, Inks, Lubricating/Lapping Oils, Adhesive, Waxes, Carbon Deposits, Hucker's Soil, Abrasive, Cutting/Tapping Fluids, Fluxes, Starch, Resins/Rosins, Graphite, Paints, Metal fines	<b>Tested Contaminants:</b> Coatings, Cutting/Tapping Fluids, Oil, Inks, Adhesive, Lubricating/Lapping Oils, Resins/Rosins, Carbon Deposits, Greases	Tested Contaminants:  Waxes, Oil, Lubricating/Lapping Oils, Dirt, Cutting/Tapping Fluids, Coatings, Greases, Fluxes, Alcohol, Carbon Deposits, Inks, Hucker's Soil, Paints, Buffing/Polishing Compounds, Mold Releases, Resins/Rosins, Starch, Graphite, Salts
Tested Substrates: Aluminum, Brass, Steel, Ceramics, Alumina, Stainless Steel, Glass/Quartz, Copper, Nickel, Plastic, Alloys, Titanium, Carbon Fiber, Liquid	Tested Substrates: Steel, Aluminum, Galvinized Steel, Glass/Quartz, Ceramics	Tested Substrates: Aluminum, Steel, Stainless Steel, Brass, Alumina, Ceramics, Alloys, Plastic, Copper, Nickel, Titanium, Carbon Fiber, Fiberglass, Liquid, Glass/Quartz
<b>Tested Equipment:</b> Immersion/Soak, Ultrasonics, Mechanical Agitation, Manual Wipe	<b>Tested Equipment:</b> Immersion/Soak, Ultrasonics, Manual Wipe	<b>Tested Equipment:</b> Immersion/Soak, Manual Wipe, Ultrasonics, Mechanical Agitation



### **Reviewing The Results**



#### Laboratory Clients and Test

Find a Cleaner Replace a Solvent Safety Screening Search Part Description Search

#### Browse Clients and Trials Vendor Supplied Information

Vendor Search

#### Browse Vendors and Products

Forms

#### Vendor Forms

Client Forms CleanerSolutions Home

About CleanerSolutions Database Demos Help Topics

TURI Laboratory Home Contact the Lab



#### Find a Cleaner Search Results | Search Again

#### **Current Search Information**

Search Criteria Contaminant: Resins/Rosins Substrate: Aluminum Effective trials only

#### Results

Found 57 records Showing records 1 - 50

Search Results Field Definitions Contact the lab

Commence of the last of the la						Clier	it#		
Company Name Product Name	Safety Score	Classification	Contaminant	Substrate	Equipment	Proje	ct #		Effective
		-				Trial	#		
Gemtek Products SC Aircraft & Metal Cleaner [compare]	49	Alkaline Aqueous	Resins/Rosins	Aluminum	Manual Wipe	243	1	0	0
United Laboratories International Smart Solve 605 [compare]	48	Biobased	Resins/Rosins	Aluminum	Immersion/Soak	304	1	8	0
United Laboratories International Smart Solve 605 [compare]	48	Biobased	Resins/Rosins	Aluminum	Immersion/Soak	304	1	7	0
United Laboratories International Smart Solve 605 [compare]	48	Biobased	Resins/Rosins	Aluminum	Immersion/Soak	304	1	5	0
United Laboratories International	44		2						



### **Product Overview**

#### **Product Information**

#### SC Aircraft & Metal Cleaner

Add to Comparison List

#### **Vendor Provided Information**

Product information cited in this section is supplied directly by the vendors. The Institute has not verified the accuracy of any of this information and is not liable for any claims made by the vendors. TURI is likewise not responsible for any typographical errors.

Vendor Name: Gemtek Products

Product Classification: Alkaline Aqueous

**Recommended Contaminants:** Buffing/Polishing Compounds, Carbon Deposits, Cutting/Tapping Fluids, Greases, Lubricating/Lapping Oils, Oil, Waxes

**Recommended Equipment:** Cold Solvent, High Pressure Spray, Immersion/Soak, Low Pressure Spray, Manual Wipe, Mechanical Agitation, Ultrasonics, Vapor Degreasing

**Recommended Substrates:** Alloys, Aluminum, Brass, Carbon Steel, Ceramics, Copper, Galvinized Steel, Glass/Quartz, Gold, Nickel, Plastic, Rubber, Stainless Steel, Steel, Sterling/Silver, Tin

MSDS / TDS: SC Aircraft & Metal Cleaner TURI TDS, SC Aircraft MSDS, SC Aircraft TDS-SCAQMD 2012, SC Aircraft TDS-Test List, SC Aircraft TDS

Indicator	Value	Points
VOC:	0	10
GWP:	0	10
ODP:	0	10
HMIS H:	0	
HMIS F:	0	10
HMIS R:	0	
pH:	8.4	9
	50 (higher is	better)



### **Product Overview Continued**

#### Laboratory Evaluation of SC Aircraft & Metal Cleaner | Field Definitions

Client #	Project #	Trial #	Contaminant	Substrate	Equipment	Effective
7	2	0	Waxes	Aluminum	Immersion/Soak	0
27	2	0	Waxes	Aluminum	Manual Wipe	0
27	2	1	Waxes	Aluminum	Manual Wipe	0
27	2	2	Oil	Aluminum	Manual Wipe	0
27	2	3	Oil	Aluminum	Manual Wipe	0
27	2	4	Oil	Aluminum	Manual Wipe	0
27	2	5	Oil	Aluminum	Manual Wipe	0
27	2	6	Oil	Aluminum	Manual Wipe	0
27	2	7	Oil	Aluminum	Manual Wipe	0
27	2	8	Lubricating/Lapping Oils	Aluminum	Manual Wipe	0
27	2	9	Oil	Steel	Manual Wipe	0
27	2	9	Oil	Aluminum	Manual Wipe	0
27	2	9	Oil	Steel	Manual Wipe	0
27	2	9	Waxes	Steel	Manual Wipe	0



### **Vendor Information**

#### **Vendor Information**

#### **Gemtek Products**

**Address** 

3808 N. 28th Avenue Phoenix, Az 85017 Phone

Toll Free: 800 331 7022 Local: 602 265 8586 Fax: 602 265 7241 Internet

Website: www.gemtek.com

Products   Field Definitions		
Product Name	Classification	Safety Score
SC 1000	Alkaline Aqueous	47
SC Supersolve	Biobased	47
SC Aircraft & Metal Cleaner	Alkaline Aqueous	49
ODOR-EX	Alkaline Aqueous	48
EZ Solv	Biobased	39
Maxi Solv	Biobased	37
SC Actisoly	Biobased	38
SC Toilet Bowl Cleaner	Biobased	47
SC Oven & Grill Cleaner	Biobased	47
SC More Than Glass Cleaner	Biobased	49
SC 2000 All Purpose	Biobased	47



### Search Products by Safety Screening





### **Search by Parts Similar to Yours**





### **Vendor/Product/Equipment Forms**

#### **CleanerSolutions Database**

Toxics Use Reduction Institute · Surface Solutions Laboratory



#### Laboratory Clients and Test

Find a Cleaner
Replace a Solvent
Safety Screening Search
Part Description Search

Browse Clients and Trials

#### Vendor Supplied Information

Vendor Search
Browse Vendors and Products

#### Forms

Vendor Forms

#### CleanerSolutions Home

About CleanerSolutions
Database Demos
Help Topics
TURI Laboratory Home
Contact the Lab



#### **Vendor/Product Submission Forms**

There are three forms that can be filled out.

- The first is your contact information. You only need to fill this out once.
- The second is for the cleaning product(s) you would like to submit for inclusion in the lab's database. Fill out one form for each product you would like to submit.
- · The third is for cleaning related equipment.

For your convience, both pdf and word versions are included for downloading.

PDF Forms	Word Forms
Vendor Contact Form	Vendor Contact Form
Product Form	Product Form
Equipment Form	Equipment Form

Before products can be entered, the lab will also need to receive and approve Material Safety Data Sheets and Technical Data Sheets. Upon approval, sample delivery to the lab of cleaning chemicals will be arranged.



### **Request Testing of Products**

#### **CleanerSolutions Database**

Toxics Use Reduction Institute · Surface Solutions Laboratory



#### Laboratory Clients and Test

Find a Cleaner Replace a Solvent Safety Screening Search Part Description Search Browse Clients and Trials

#### Vendor Supplied Information

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Client Forms

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Contact the Lab

#### **Client Forms**

The test request form describes the cleaning process that you are using. With this information the TURI lab can better select possible cleaning products for your specfic needs.

· Test Request Form

For companies outside of Massachusetts please contact the lab directly to determine pricing of testing: sclab@cleanersolutions.org



### **Activity 1: Replacing a Solvent**

- **Step 1:** Go to "Replace a Solvent"
- **Step 2:** Enter in Search Criteria:
  - Solvent: Trichloroethylene (TCE)
  - Contaminant:
    - Cutting/Tapping Fluids
    - Greases
  - Substrate: Aluminum
  - Equipment: Any
  - Product Cleaning Type: Parts Cleaning
  - Click on Return Only Effective Results
- Step 3: Search and organize by a high Safety Score

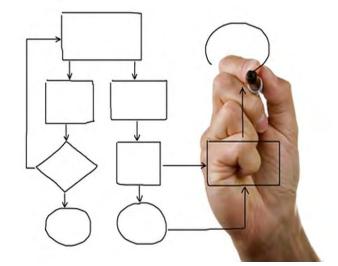


### **Let's Pick Out Cleaners to Evaluate**

<< <		Showing records :	- 10 of 10   <b>Fie</b> l	ld Definitions					> >>
and the second of	To the same					Clien	ıt#		
Company Name Product Name	Safety Score	Classification	Contaminant	Substrate	Equipment	Proje	ct #		Effective
						Trial	#		
Gemtek Products SC Aircraft & Metal Cleaner [compare]	49	Alkaline Aqueous	Cutting/Tapping Fluids	Aluminum	Mechanical Agitation	299	1	8	0
Gemtek Products SC Aircraft & Metal Cleaner [compare]	49	Alkaline Aqueous	Cutting/Tapping Fluids	Aluminum	Mechanical Agitation	299	1	7	0
Oakite Products Inproclean 3800 [compare]	42	Alkaline Aqueous	Cutting/Tapping Fluids	Aluminum	Mechanical Agitation	299	1	7	0
<b>Brulin Corporation</b> Aquavantage 1400 [compare]	46	Alkaline Aqueous	Cutting/Tapping Fluids	Aluminum	Mechanical Agitation	299	1	5	0
Oakite Products Inproclean 3800 [compare]	42	Alkaline Aqueous	Cutting/Tapping Fluids	Aluminum	Mechanical Agitation	299	1	4	0
Gemtek Products SC Aircraft & Metal Cleaner [compare]	49	Alkaline Aqueous	Cutting/Tapping Fluids	Aluminum	Mechanical Agitation	299	1	4	0
<b>Brulin Corporation</b> Aquavantage 1400 [compare]	46	Alkaline Aqueous	Cutting/Tapping Fluids	Aluminum	Mechanical Agitation	299	1	4	0
<b>Bio Chem Systems</b> Solsafe 245 [compare]	37	Petroleum Distillate	Cutting/Tapping Fluids	Aluminum	Immersion/Soak	299	1	2	0
AG Environmental			L L .						

### Information to Gather

- Safety Data Sheet (SDS)
- Technical Data Sheet (TDS)



- Current Engineering Controls, Personal Protective Equipment, and Management Controls
- Your Current Process & Equipment Specs.
  - Capabilities for other options (i.e. new equipment, space, cleaning time, waste stream)



### **Future Upgrades to Cleaner Solutions**

- Overall Face-Lift
- Different shading for Unavailable Products/Vendors
- Search by only Available Vendors/Products option
- Add P2OASys Scores and Link



But the question still stands... Is it Safer?

Let's Take A Closer Look at the Chemistry and Process





# Pollution Prevention Options Analysis System Hazard Discussion Tool (P2OASys)

Alicia McCarthy
Toxics Use Reduction Institute
University of Massachusetts Lowell



### **P2OASys Hazard Assessment Tool**

- Allows user to assess potential impacts of alternative chemistries/technologies
  - Environmental
  - Worker
  - Public health
- Help users use a more comprehensive and systematic way of thinking about
  - Current and alternative processes
    - Based on quantitative and qualitative factors





#### What is P2OASys?

P20ASys allows companies to assess the potential environmental, worker, and public health impacts of alternative technologies aimed at reducing toxics use. The goal is more comprehensive and systematic thinking about the potential hazards posed by current and alternative processes identified during the TUR planning process. The tool can assist companies:

Systematically examine the potential environmental and worker impacts of options, examining the total impacts of process changes, rather than simply those of chemical changes

Compare options with current processes based on quantitative and qualitative factors.

Embedded formulae in P2OASys provide a numerical hazard score for the companys current process and identified options, which can then be combined with other information sources and professional expertise to make decisions on adoption of alternatives. Companies input both quantitative and qualitative data on the chemical toxicity, ecological effects, physical properties, and changes in work organization likely as a result of the proposed option.

Any question or comments can be directed at Jason Marshall by phone or by email.

Jason Marshall: Tel:(978) 934-3133 Email: Jason@turi.org

This web site is maintained by the <u>Toxics Use Reduction Institute</u> at the University of Massachusetts, Lowell.

The Massachusetts Toxics Use Reduction Institute

University of Massachusetts Lowell

600 Suffolk Street

Lowell, Massachusetts 01854-2866

Tal: 978-934-3275 Fax: 978-934-3050

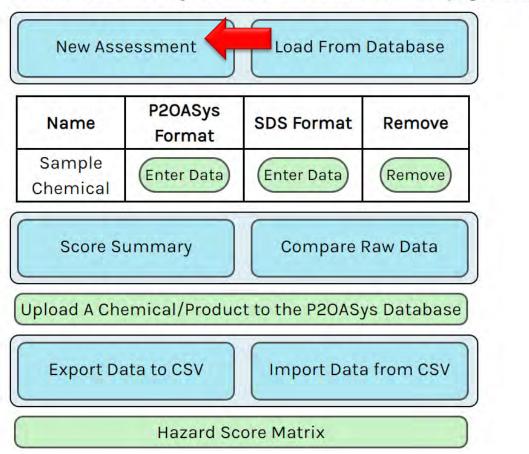




### http://p2oasys.turi.org/

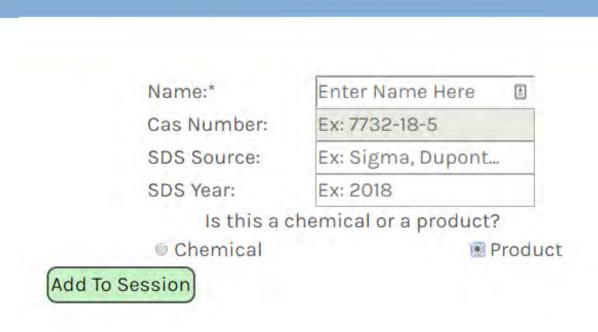
### Welcome to the P2OASys Tool!

Information about P2OASys can be found on the TURI webpage here.



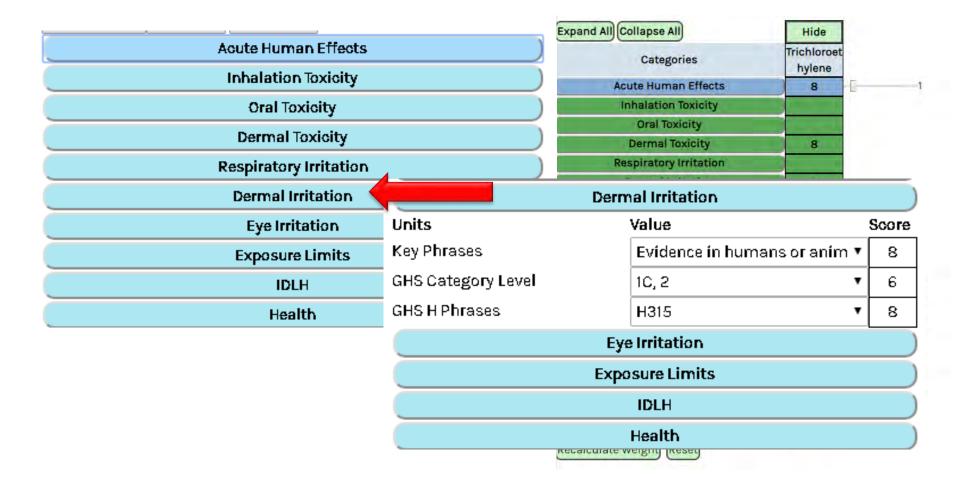


### Adding a New Assessment





### P2OASys Categories & Scores

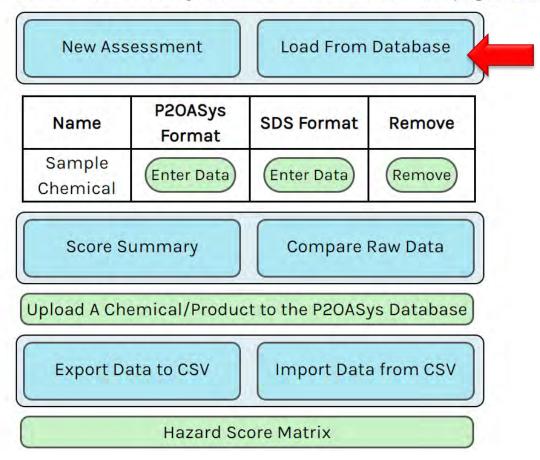




### Loading from Database

### Welcome to the P2OASys Tool!

Information about P2OASys can be found on the TURI webpage here.





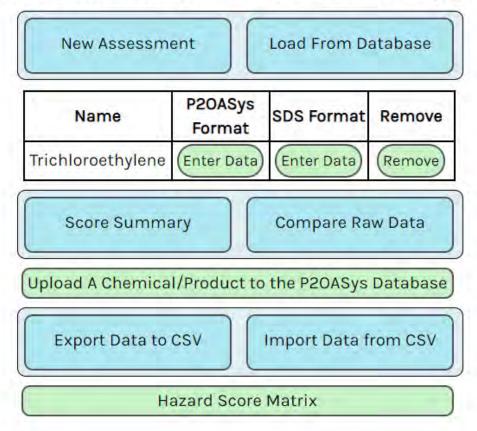
### **Looking for Chemicals/Products**

TOXICS USE REDU	JRI DUCTION INSTITUTE LOWELL							P20ASys Tool Home Help Ab	out Contact Us
Back )									
		base for chemicals or products by name, C	AS number, date o	created, or sco	ore.				
Search Sp Index:	pecifications:	:: Contains *							
Name:	I.	Trichloroethylene							
Cas Numl		memoroethylene							
	in the past:	•							
Score tha		value;							
	g entire Data	abase							
	micals To Ses							Filter Results:	
Add		ssion	CAS <sup>©</sup>	Score ®	Entries <sup>©</sup>	Date Created <sup>©</sup>	Reviewed <sup>⊙</sup> +	Filter Results:	SDS Year <sup>③</sup>
Add 1	micals To Ses	ssion	CAS <sup>⊙</sup>	Score ®	Entries <sup>©</sup>	Date Created © 2019-01-28	Reviewed <sup>⑤</sup> →		SDS Year ©
Add *	micals To Ses	Name <sup>©</sup>	CAS <sup>®</sup>					SDS Source ®	
Add 1	Index <sup>®</sup> +	Name <sup>©</sup> Dow 0S 10	CAS <sup>©</sup>	6.4	56	2019-01-28	Yes	SDS Source <sup>©</sup> Dow Corning	2016
	Index 711	Name <sup>©</sup> Dow OS 10  Safe Strip 5896	CAS <sup>①</sup>	6.4 5.8	56 49	2019-01-28 2019-01-28	Yes Yes	SDS Source <sup>©</sup> Dow Corning  Brulin Corp	2016
	Index ® + 711 710 695	Name <sup>©</sup> Dow 0S 10  Safe Strip 5896  Lenium GS	CAS <sup>©</sup>	6.4 5.8 8.1	56 49 46	2019-01-28 2019-01-28 2019-01-24	Yes Yes Yes	SDS Source ©  Dow Corning  Brulin Corp  Petroferm Inc	2016 2012 2004
	Index (9) + 711 710 695 694	Name ©	CAS <sup>①</sup>	6.4 5.8 8.1 9.4	56 49 46 84	2019-01-28 2019-01-28 2019-01-24 2018-01-29	Yes Yes Yes Yes	SDS Source ©  Dow Corning  Brulin Corp  Petroferm Inc  Enviro Tech International	2016 2012 2004 2005
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Index ® + 711 710 695 694 693	Name ©  Dow 0S 10  Safe Strip 5896  Lenium GS  Ensolv  Lenium ES		6.4 5.8 8.1 9.4 8.1	56 49 46 84 46	2019-01-28 2019-01-28 2019-01-24 2018-01-29 2019-01-24	Yes Yes Yes Yes Yes	SDS Source ©  Dow Corning  Brulin Corp  Petroferm Inc  Enviro Tech International  Petroferm Inc	2016 2012 2004 2005 2004



### Welcome to the P2OASys Tool!

Information about P2OASys can be found on the TURI webpage here.





### Process and Lifecycle Factors

You are currently editing: Trichloroethylene
CAS: 79-01-6

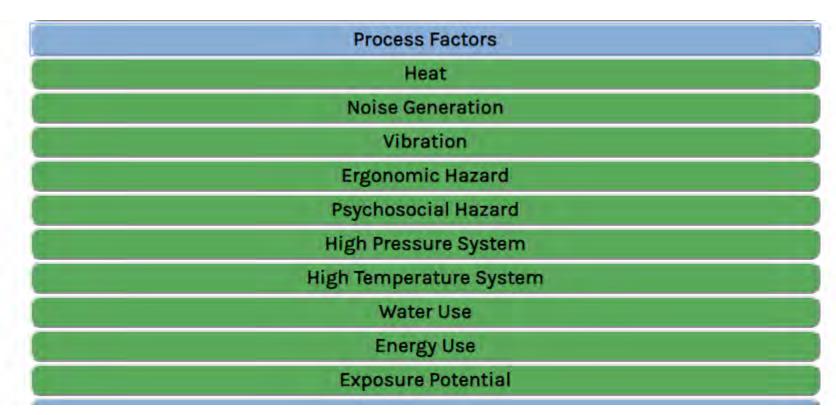
Save Changes Expand All Collapse All

Acute Human Effects
Chronic Human Effects
Ecological Hazards
Environmental Fate & Transport
Atmospheric Hazard
Physical Properties

Process Factors
Life Cycle Factors



### **Process Factors**





### **Process Factors**

Process Fa	actors		
Heat			
Units	Value	Score	
WBGT, deg C			
Noise Gene	eration		
Units	Value	Score	
dBA/hr		¥ .	
Vibrati	on		
Units	Value	Score	
Class 1 Small Machine (mm/s)			
Class 2 Medium Machine (mm/s)			
Class 3 Large Rigid Foundation (mm/s)			
Class 4 Large Soft Foundation (mm/s)			
Ergonomic	Hazard		
Units	Value	Score	
Occurence	Possible	▼ 6	
Hazard Level	Moderate inju	rv.los 6	

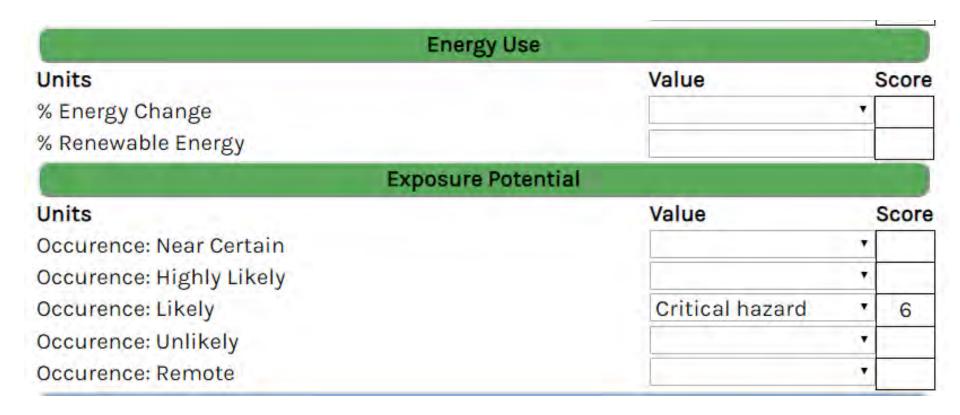


### **Process Factors Continued**

Psychosocial Hazard		
Units	Value Score	
Work Overload and Pace: Work Load	- 1 <del>-</del>	
Work Overload and Pace: Machine Pacing	•	
Work Overload and Pace: Time Constraints	•	
Work Schedule: Shift Work	•	
Work Schedule: Work Isolation	Process creates iso *	8
Control	Process doesn't allc	8
Work Environment & Equipment: Equipment Stability		
Work Environment & Equipment: Work Space		
High Pressure System		
Units	Value	Score
Pressure (Delta % Change From Ambient)	0.00	2
High Temperature System	9	
Units	Value	Score
Temperature (Delta % Change From Ambient)	25.00	6
Water Use		
Units	Value	Score
% Water Change		
Reuse		



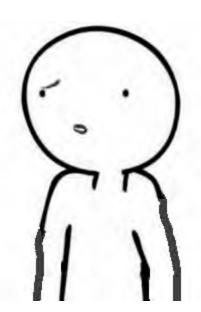
### **Process Factors Continued**





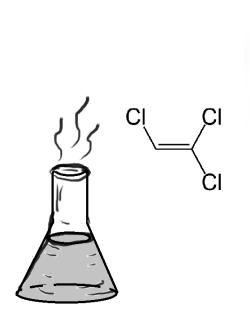
# But... It Looks Populated... Why Do I Need to Check It/Add Things?

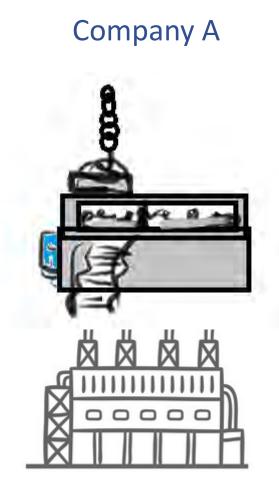
- Taken from a specific SDS
  - SDSs can differ slightly depending on date and timing of new information
- Some of the chemicals in the database have not been verified by the TURI lab
- Your cleaning process is different than my cleaning process





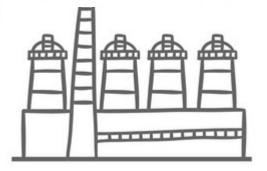
#### Same Chemical, Different Process









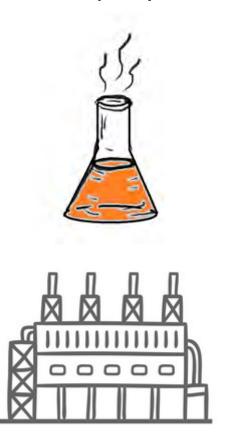




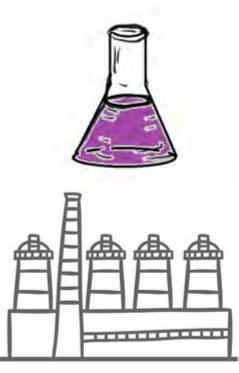
#### **Evaluating Your Chemical and Process**







Company B





### **Activity 2: Cleaning Process**

Step 1: Go to p2oasys.turi.org

Step 2: Click on "Load from Database"

**Step 3:** Search for Trichloroethylene, click the box next to the first one, and click on "Add to Session"

**Step 4:** Repeat step 3 to add each identified alternatives from Activity 1

**Step 5:** Go Back to the main page and click on Score Summary



#### Welcome to the P2OASys Tool!

Information about P2OASys can be found on the TURI webpage here.

New Assessment Load From Database

Name	P20ASys Format	SDS Format	Remove	
Trichloroethylene	Enter Data	Enter Data	Remove	
SC Aircraft and Metal Cleaner	Enter Data	Enter Data	Remove	
Inproclean 3800	Enter Data	Enter Data	Remove	
Aquavantage 1400 GD	Enter Data	Enter Data	Remove	

Score Summary

Compare Raw Data

Upload A Chemical/Product to the P2OASys Database

Export Data to CSV

Import Data from CSV

Hazard Score Matrix



Categories	Trichloroet hylene	SC Aircraft and Metal Cleaner	Inproclean 3800	Aquavanta ge 1400 GD		
Acute Human Effects	8	3	10	7	8	1
Chronic Human Effects	9	2	2	4	Ξ	1
Ecological Hazards	8	4	4	6		1
Environmental Fate & Transport	9	4	6	8	E	1
Atmospheric Hazard	6	2	2	2		1
Physical Properties	10	7	8	8	E	1
Process Factors	7	4	6	3		1
Life Cycle Factors	10	2	7	6	12	1
Product Score	8.4	3.5	5.6	5.5		
Final Score	8.4	3.5	5.6	5.5		







# **Step 6:** Use the information given to fill out some of the endpoints in the Process Factors section

Chemical / Product	Method	Temp (F)	Dilution with Water	Rinse Step	Automated?
Trichloroethylene	Vapor Degreasing	180 F	0	No	No
SC Aircraft & Metal Cleaner	Immersion	68 F	0	No	Yes
Inproclean 3800	Heated Ultrasonics	130 F	10% dilution	No	No
Aquavantage 1400	Ultrasonics	68 F	10% Dilution	Yes	No

**Section 7:** Create a list of resources you would use to fill out the rest of the information.

# Life Cycle Factors

You are currently editing: Trichloroethylene CAS: 79-01-6

Save Changes Expand All Collapse All

Acute Human Effects
Chronic Human Effects
Ecological Hazards
Environmental Fate & Transport
Atmospheric Hazard
Physical Properties
Process Factors

Life Cycle Factors



## Life Cycle Factors Continued

Life Cycle Factors

Upstream Effects

Consumer Hazard

Disposal Hazard (landfill, incineration)

Reportable Quantity

Recycling

Renewable to Nonrenewable Resource



Life Cyc	ele Factors	
Upstre	am Effects	
Units	Value	Score
Key Phrases		•
Consur	ner Hazard	
Units	Value	Score
Key Phrases		•
Disposal Hazard (	landfill, incineration)	
Units	Value	Score
Key Phrases		•
Reportal	ble Quantity	
Units	Value	Score
Pounds		
Rec	eyeling	
Units	Value	Score
% Recyclable at End of Life		
Uses Products With % Recycled Material		
Renewable to Nor	renewable Resource	
Units	Value	Score
% Renewable Materials		
Key Words		*



#### **Activity 3**

**Step 1:** Go back into the P2OASys Format for each chemical and fill out (to the best of your knowledge) the endpoints based on expert judgement and external resources (Help Section on P2OASys).

**Step 2:** Create a list, with your group, of other resources where you may be able to get information that you had trouble answering.

**Step 3:** Use the *Test Instructions* excel sheet to create an EHS color code table of your evaluated products.

**Step 4:** Decide which potential alternative(s) should you move forward with performance testing and why.



#### Discussion

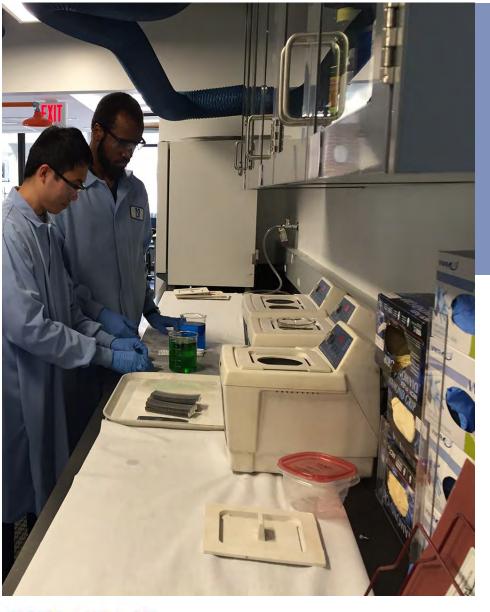
- What alternatives did you decide to move forward with testing?
  - Why or why not?
- What was the hardest information to gather?
  - Easiest?
- Was there a change in scoring due to process differences?
  - Take a moment to play with the process section and lifecycle section



#### Review

- Cleanersolutions.org can be a great starting point
  - Request testing for chemicals not in database
- P2OASys is a great tool to organize your options and review the pros and cons of each alternative you are considering
- Resources available through TURI
  - http://guides.turi.org/beyondmsds
  - Alternative Assessments byproducts
  - Alternative laboratory testing





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