



# Optimizing Nutrient Removal in Wastewater Treatment Ponds

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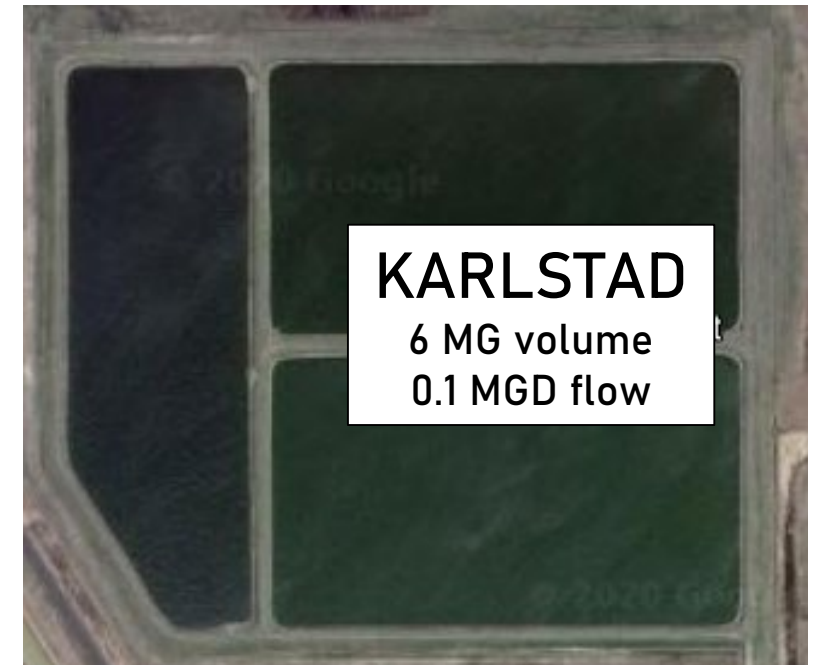
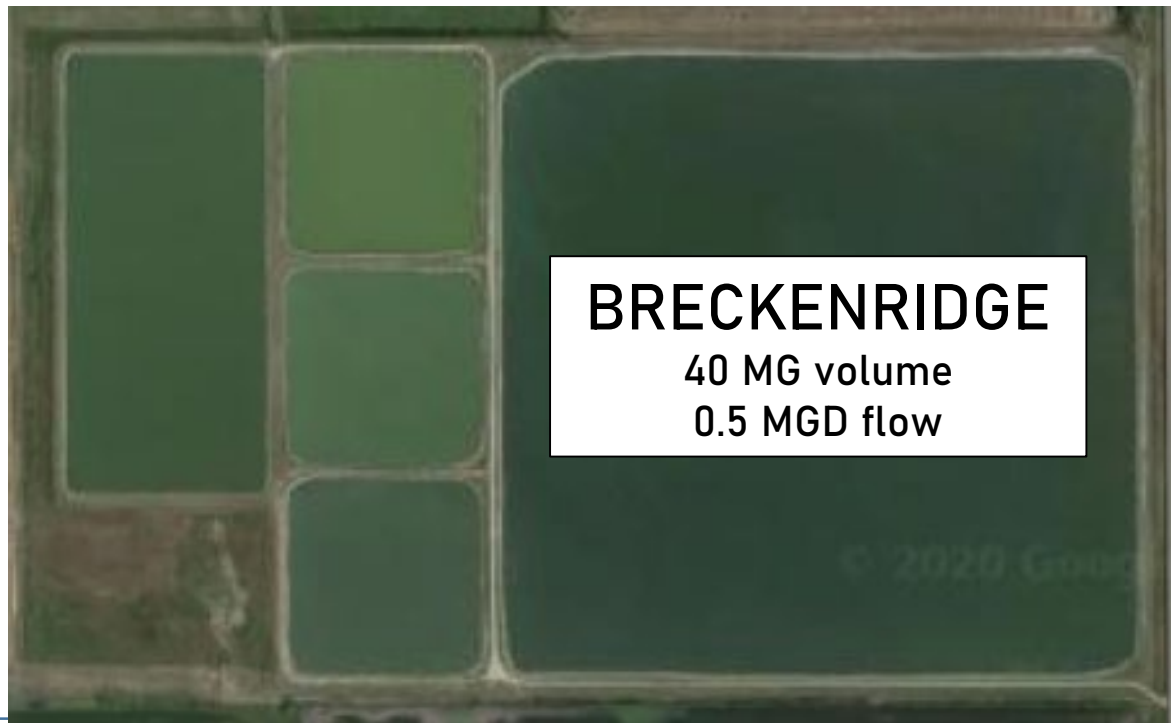


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**Driven to Discover<sup>SM</sup>**



# Project Sites

Treat wastewater from the community by removing nitrogen and phosphorus.



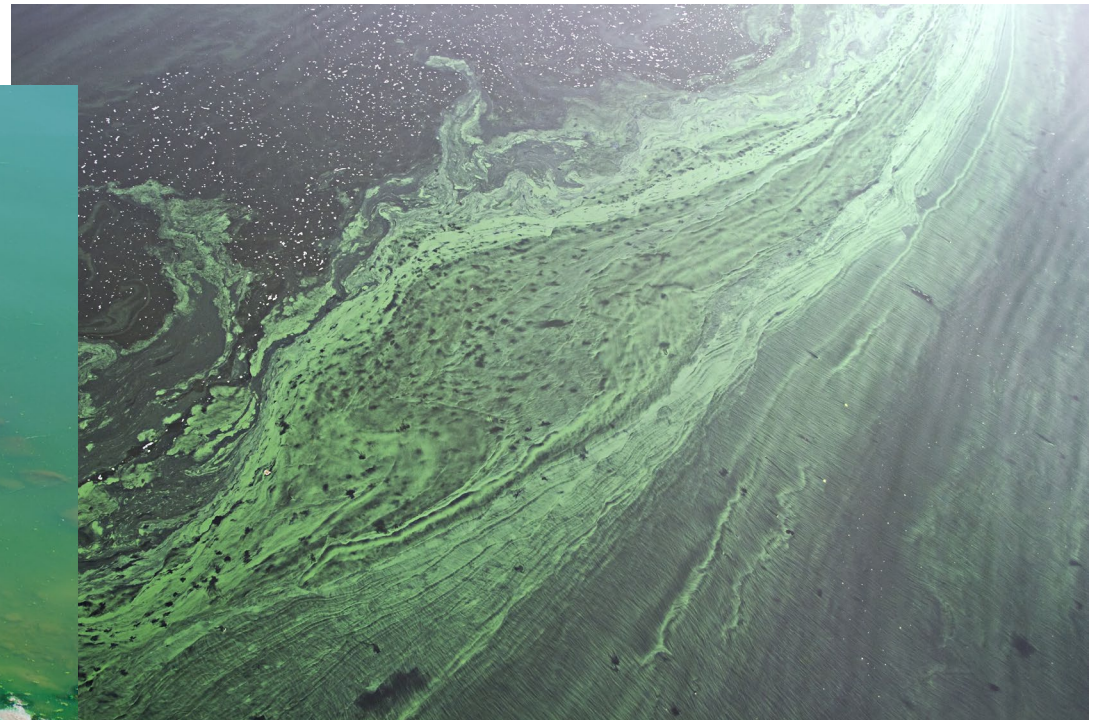


# Project Purpose

Improved nitrogen and  
phosphorus removal



- Better treatment
- Prevent eutrophication





# Project Overview

Partnered with Minnesota Pollution Control Agency and  
Minnesota Rural Water Association



# Project Background

Treatment Pond



Red River



Lake Winnipeg



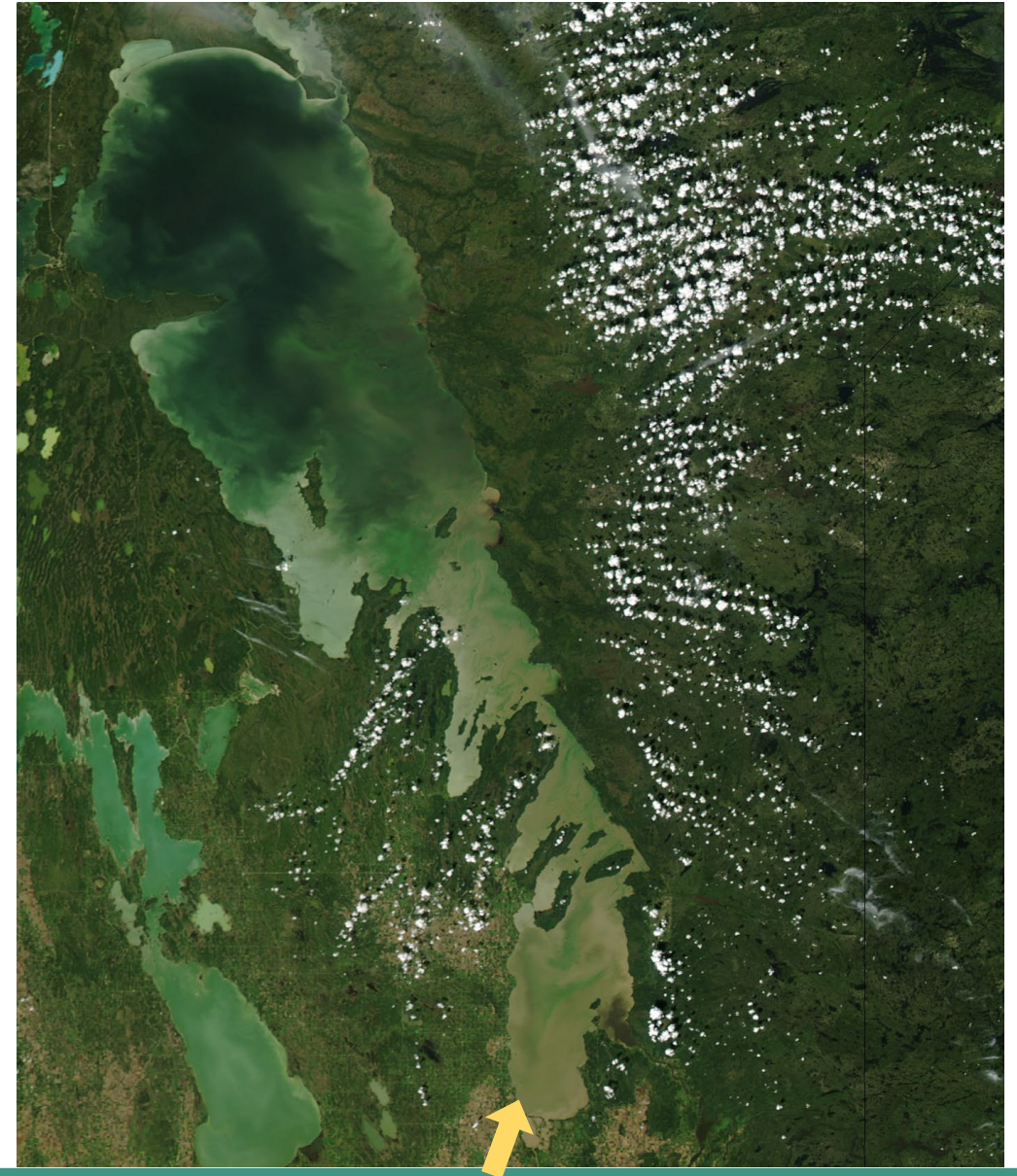


# Project Background

Lake Winnipeg:

High nitrogen & phosphorus

Most pollution from Red River





# Pollution Sources:

Cropland

Bank Erosion

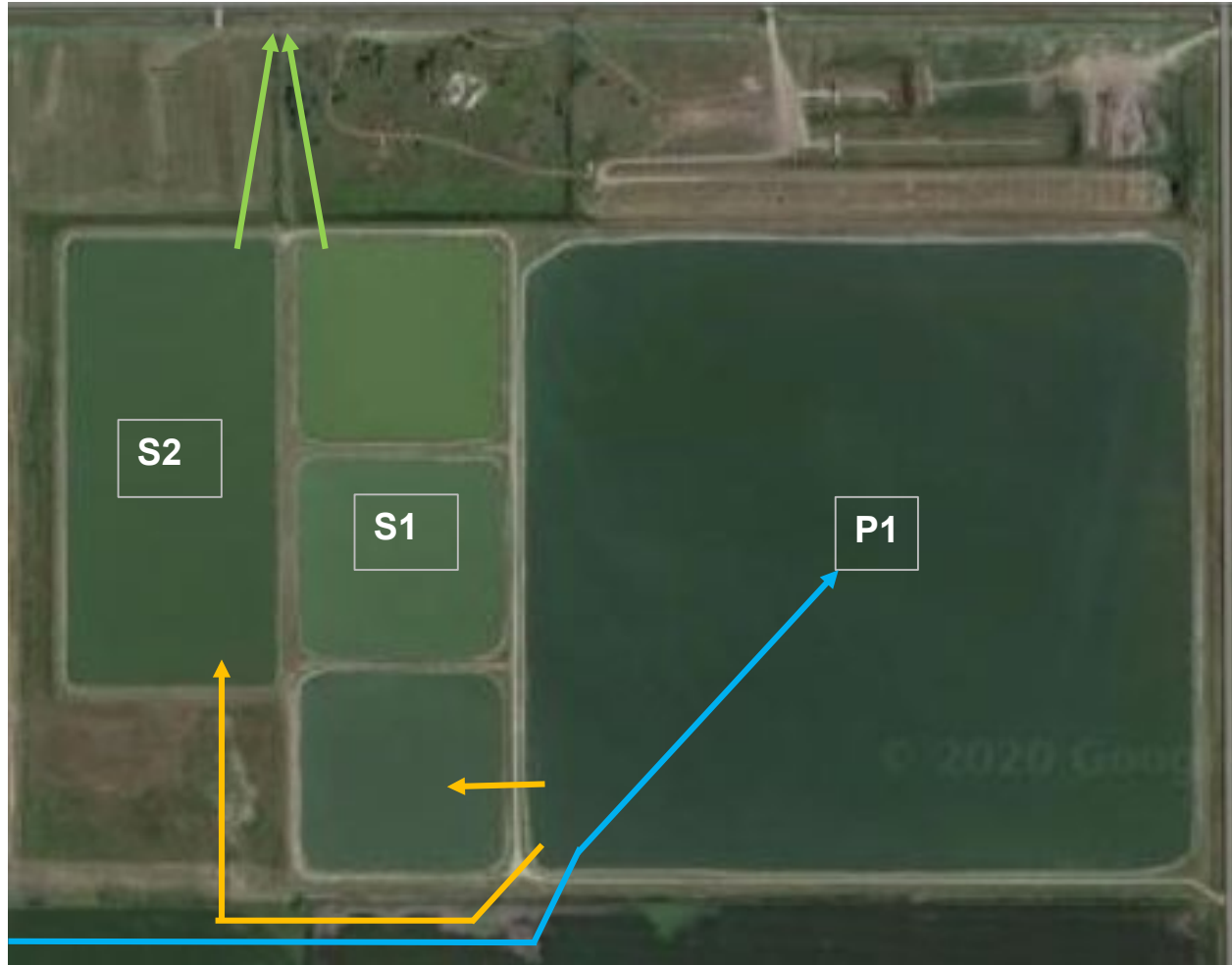
Pasture

Wetlands

Point Sources

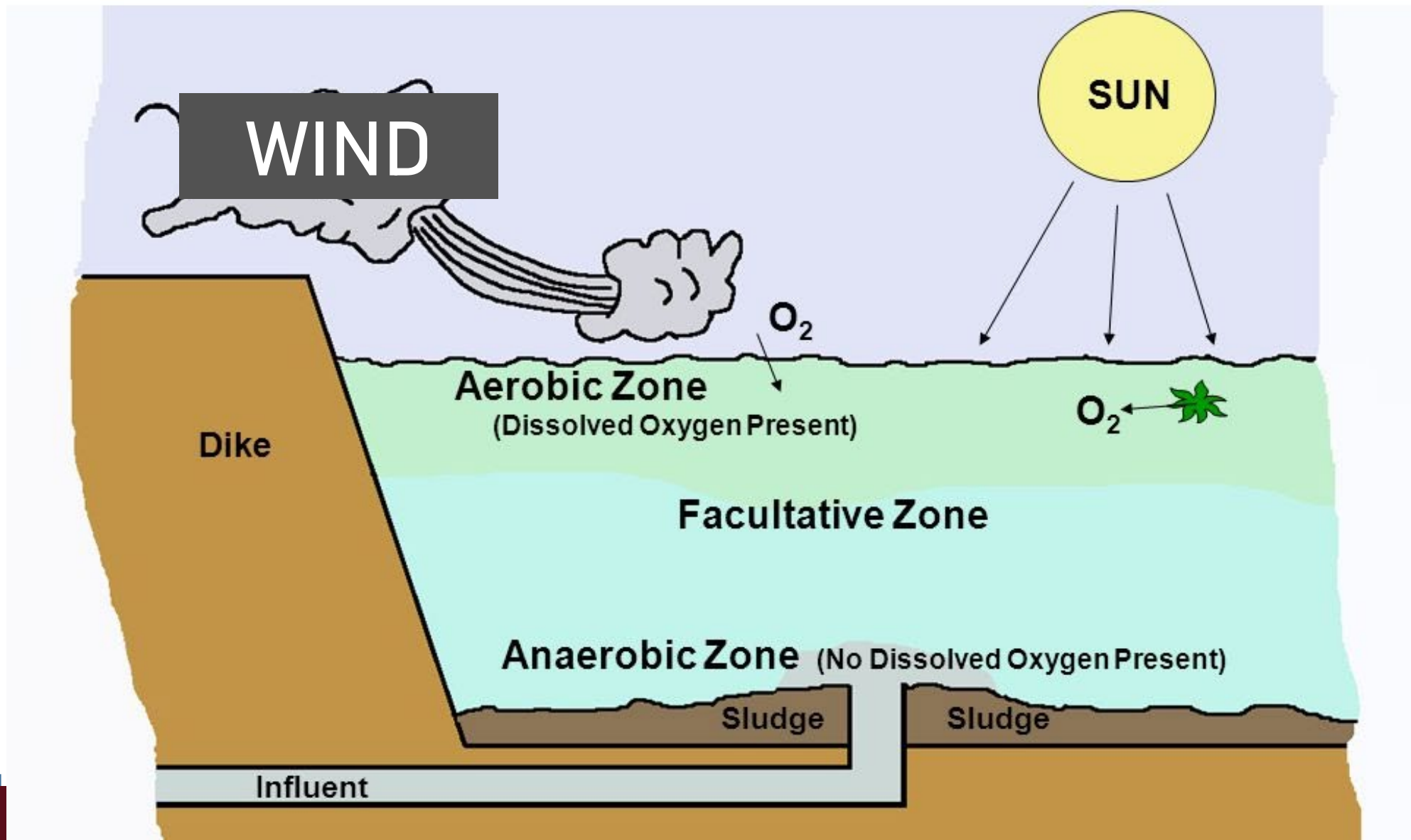


Breckenridge



Karlstad







# Biological Phosphorus Removal



# Primary Recommendation

Increase hydraulic retention time = Better phosphorus removal

$$\text{Actual HRT} = \frac{\text{Used Volume of Pond}}{\text{Influent Flow Rate}}$$

**Influenced by:**

**Flow Pattern**  
**Discharge Frequency**  
**Consistency of Both**

HRT = Hydraulic Retention Time



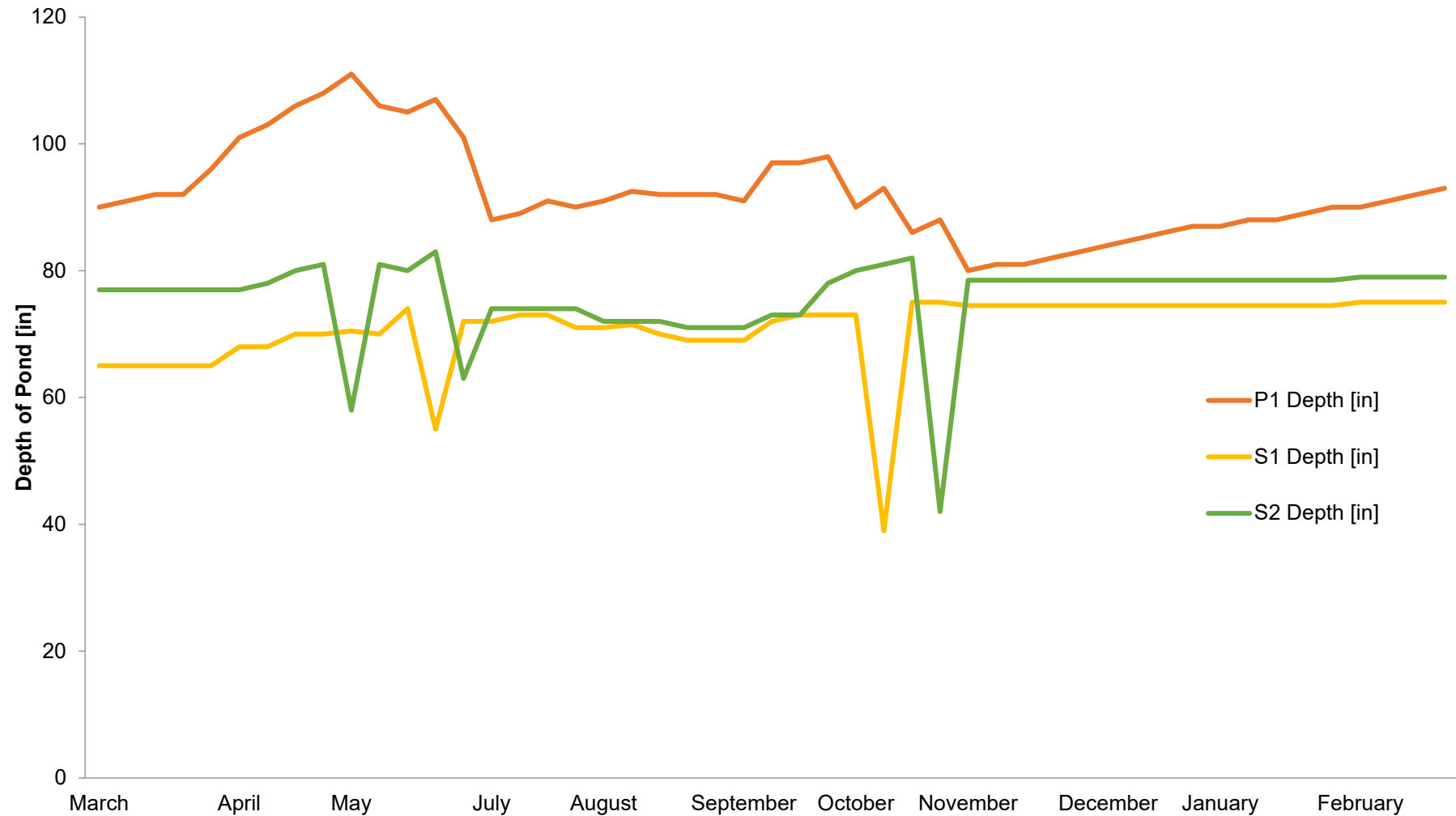
## Breckenridge Current

Maximum Primary 1 Height = 9 ft =  
108 in

Maximum Secondary 1 Height = 5 ft =  
60 in

Maximum Secondary 2 Height = 6 ft  
= 72 in

Current HRT = 608 days



HRT = Hydraulic Retention Time



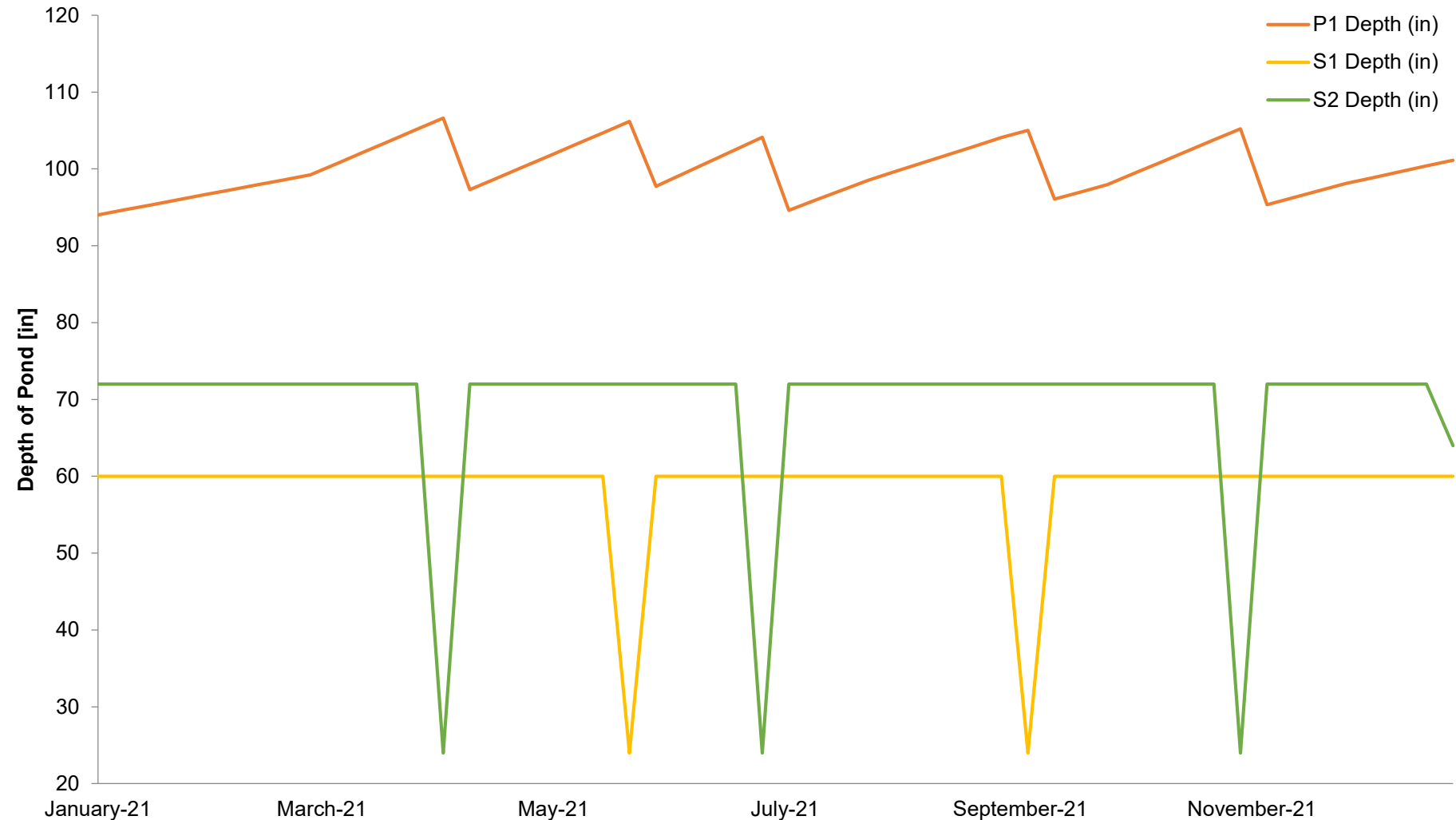
## Breckenridge Ideal

Maximum Primary 1 Height = 9 ft = 108 in

Maximum Secondary 1 Height = 5 ft = 60 in

Maximum Secondary 2 Height = 6 ft = 72 in

New HRT = 771 days



HRT = Hydraulic Retention Time



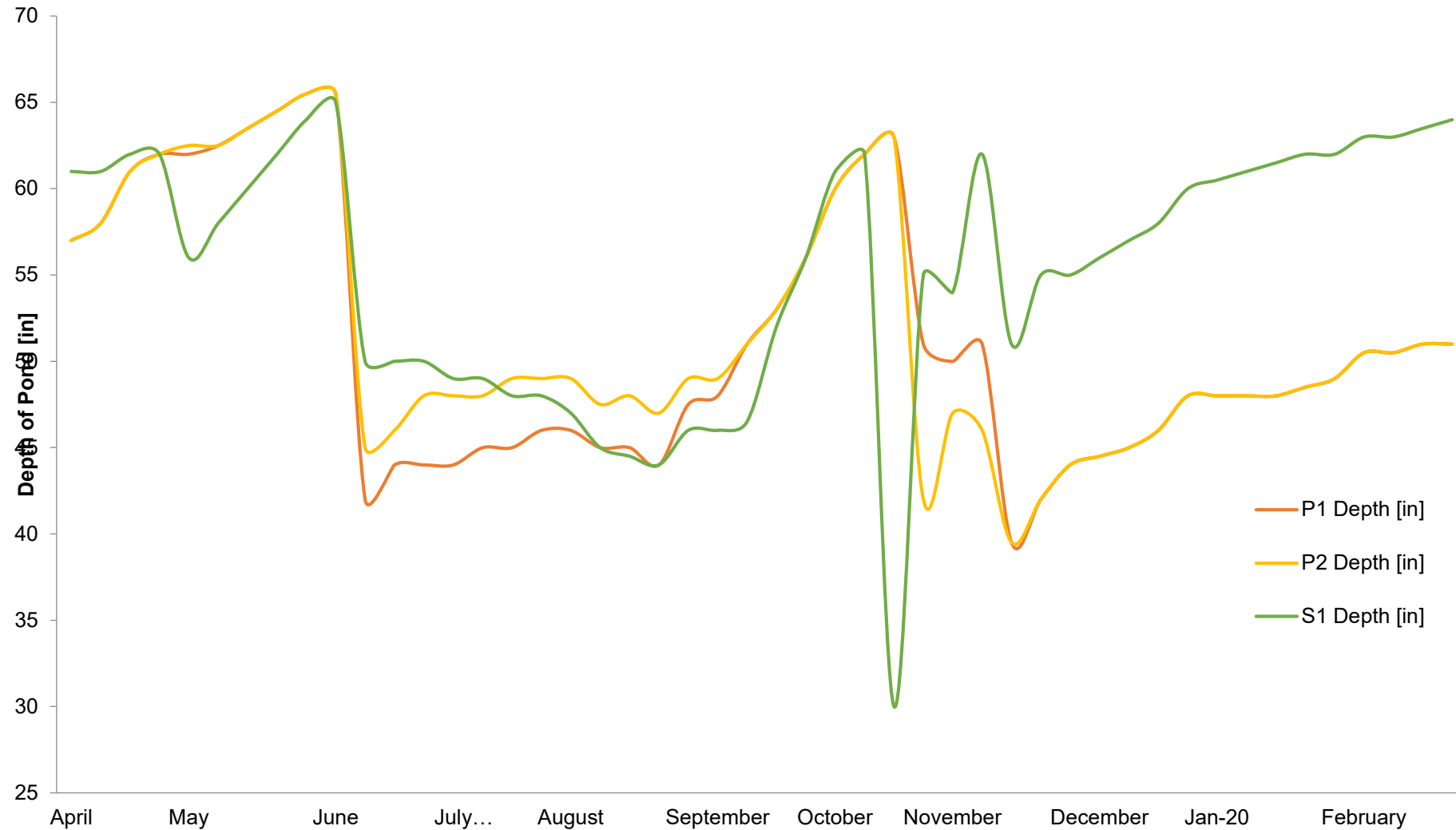
## Karlstad Current

Maximum Primary 1 Height = 6 ft = 72 in

Maximum Primary 2 Height = 6 ft = 72 in

Maximum Secondary 1 Height = 6 ft = 72 in

Current HRT = 244 days





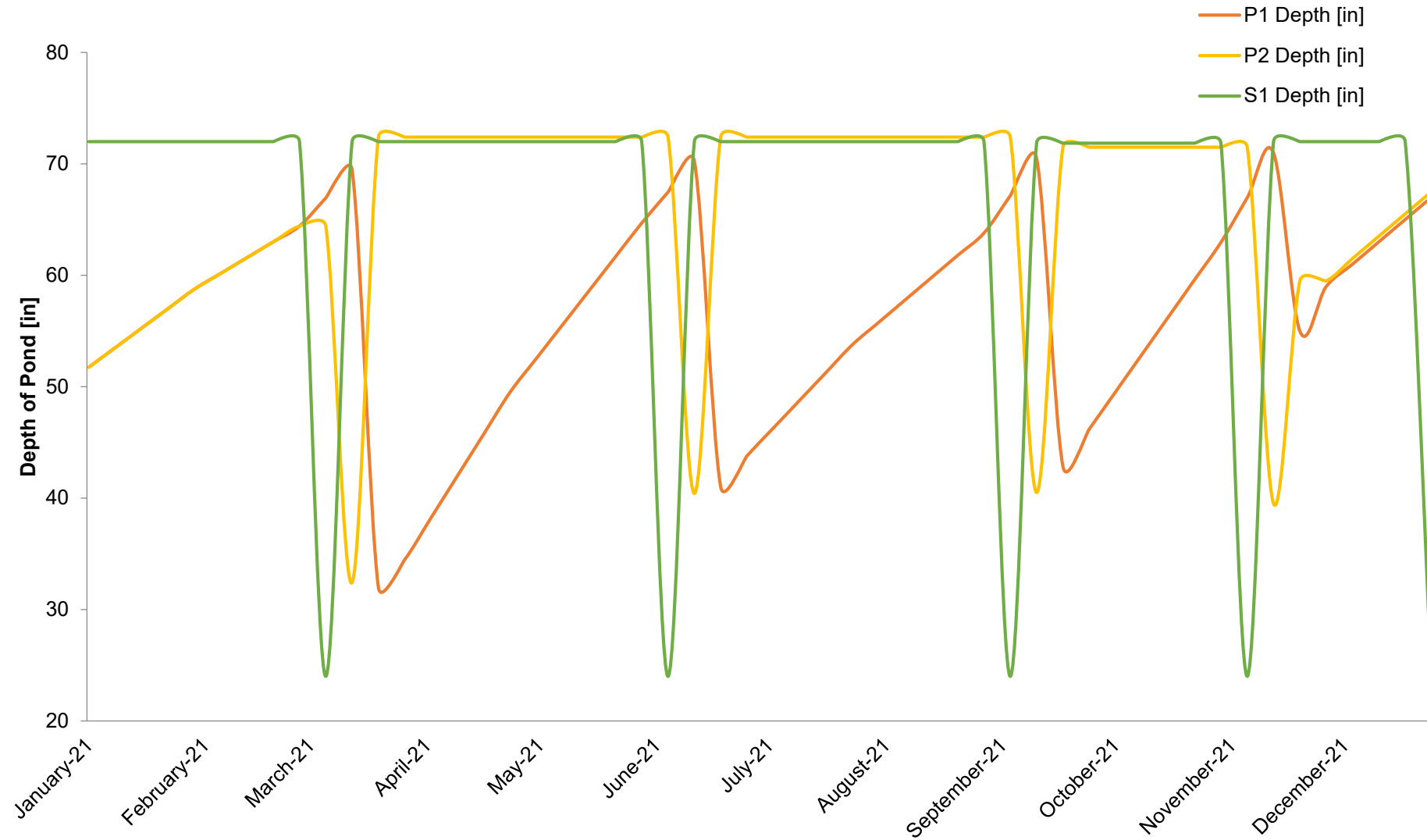
## Karlstad Ideal

Maximum Primary 1 Height = 6 ft = 72 in

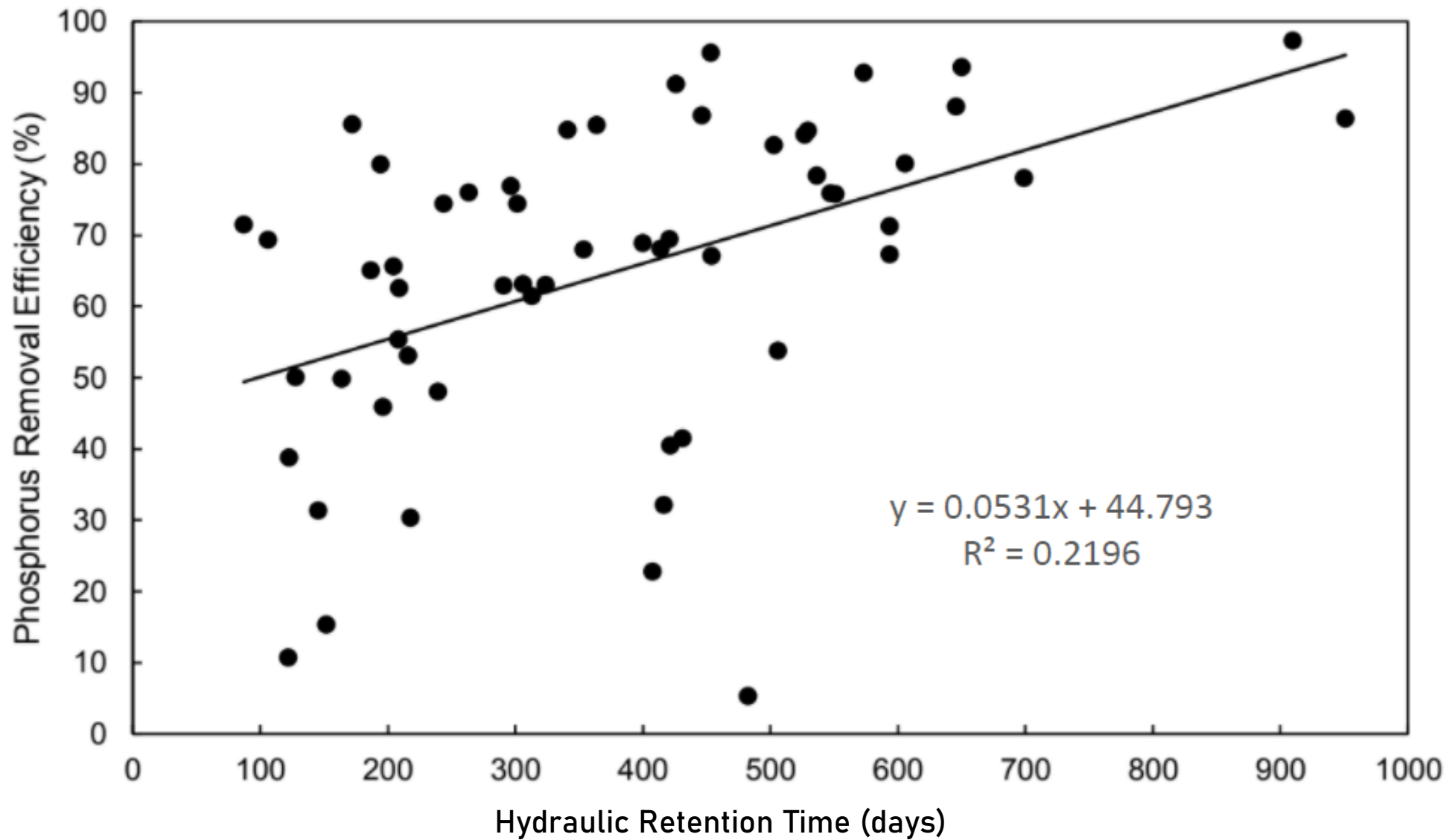
Maximum Primary 2 Height = 6 ft = 72 in

Maximum Secondary 1 Height = 6 ft = 72 in

New HRT = 350 days









# Phosphorus Removal Improvements

	Breckenridge	Karlstad
New HRT	771 days	350 days
- Current HRT	- 608 days	- 244 days
= <u>HRT increase</u>	= <u>163 days</u>	= <u>106 days</u>
× P Removal Efficiency	× 0.05%/day	× 0.05%/day
= <u>Increase in Efficiency</u>	= <u>8.15%</u>	= <u>5.3%</u>

HRT = Hydraulic Retention Time



# Yearly Phosphorus Savings

	Breckenridge	Karlstad
Increase in Efficiency	8.15%	5.3%
<u>P Savings per Year</u>	<u>556 lbs</u>	<u>102 lbs</u>



# Breckenridge Solutions

Recommendation	Change Type	Waste Reduced (per year)	Implementation cost	Cost Effectiveness (per lb)	Cost savings	Payback period	Status
Increase Hydraulic Retention Time	Procedure change	560 lb Phosphorus	\$0	\$0	NA	NA	Recommended
Reduce Resident and Migratory Geese and Duck Populations	Product Addition	250 lbs Phosphorus 900 lbs Nitrogen	\$820	\$3.30 Phosphorus \$0.90 Nitrogen	NA	NA	Recommended
Add Aluminum Sulfate	Product Addition	270 lbs Phosphorus	\$4,900/year	\$18 Phosphorus	NA	NA	Recommended
Reduce Inflow & Infiltration	Process Addition / Equipment Change	1,900 lb Phosphorus	NA	NA	NA	NA	Recommended



# Karlstad Solutions

Recommendation	Change Type	Waste Reduced (per year)	Implementation cost	Cost Effectiveness (per lb)	Cost savings	Payback period	Status
Increase Hydraulic Retention Time	Procedure change	100 lb Phosphorus	\$0	\$0	NA	NA	Recommended
Reduce Resident and Migratory Geese Populations	Product Addition	100 lbs Phosphorus 300 lbs Nitrogen	\$550	\$5.50 Phosphorus \$1.80 Nitrogen	NA	NA	Recommended
Add Aluminum Sulfate	Product Addition	75 lb Phosphorus	\$2,800/year	\$38 Phosphorus	NA	NA	Recommended
Reduce Inflow & Infiltration	Process Addition / Equipment Change	75 lb Phosphorus	NA	NA	NA	NA	Recommended



# Personal Benefit

- Working from home & personal accountability
- Project management
- Finding information on my own
- Learning about wastewater
- Gaining insight on “The Bigger Picture”