Boston Scientific Water Assessment

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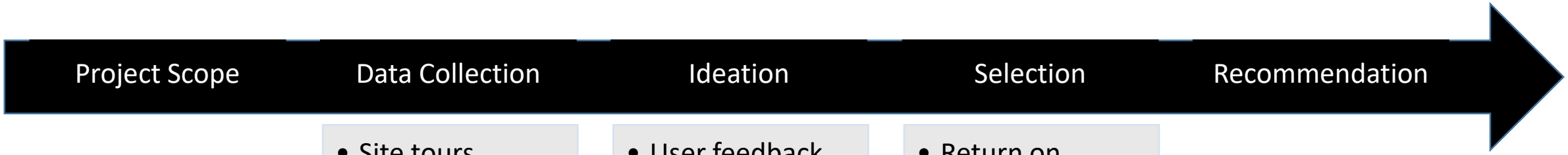
Company Background – Maple Grove Site

- Interventional cardiology medical manufacturer
  - NAICS Code: 339112, Surgical & Medical Instrument Manufacturing
  - Stents, catheters, Watchman
- 4,500 employees, 24/7 operation
- ISO14001 Environmental Management Service Program

Boston Scientific

Approach – Water Assessment



- Site tours
- Meter readings
- Audit compliance

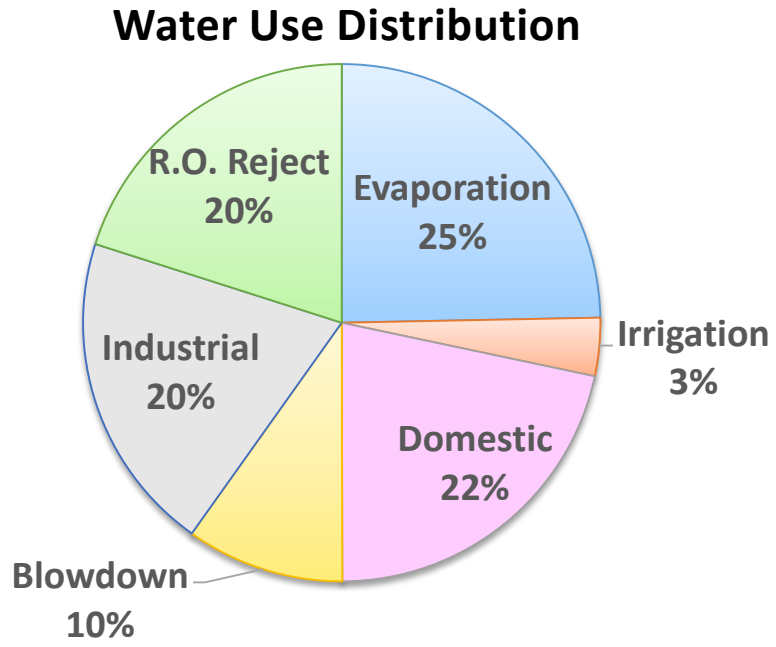
- User feedback
- Team & advisor discussion

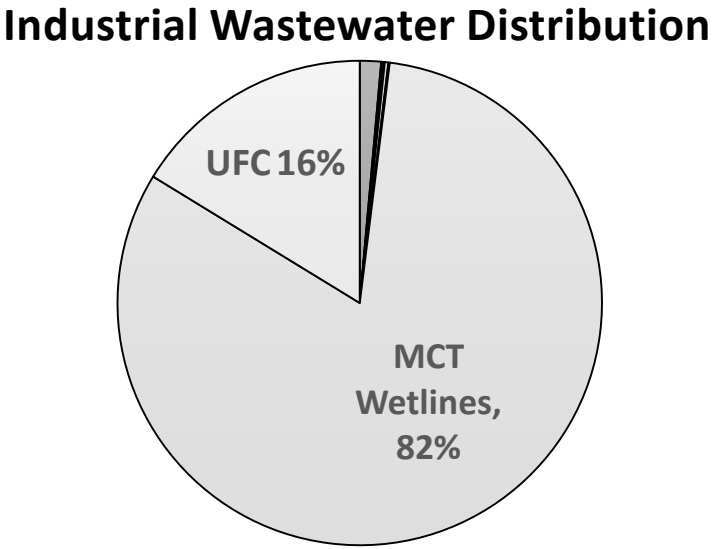
- Return on investment
- Environmental Impact

Water Balance

- 40 million gallons used per year
- Industrial wastewater 99% metered

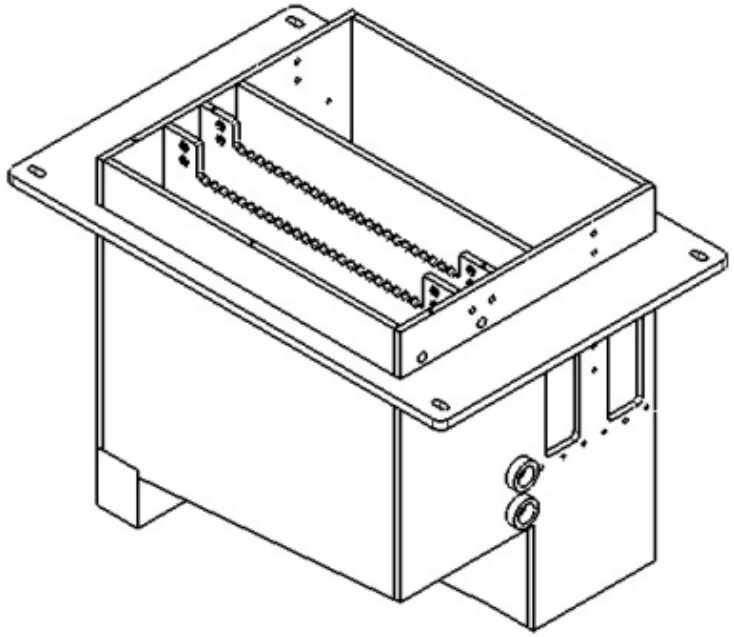
➢ Where are possible savings?





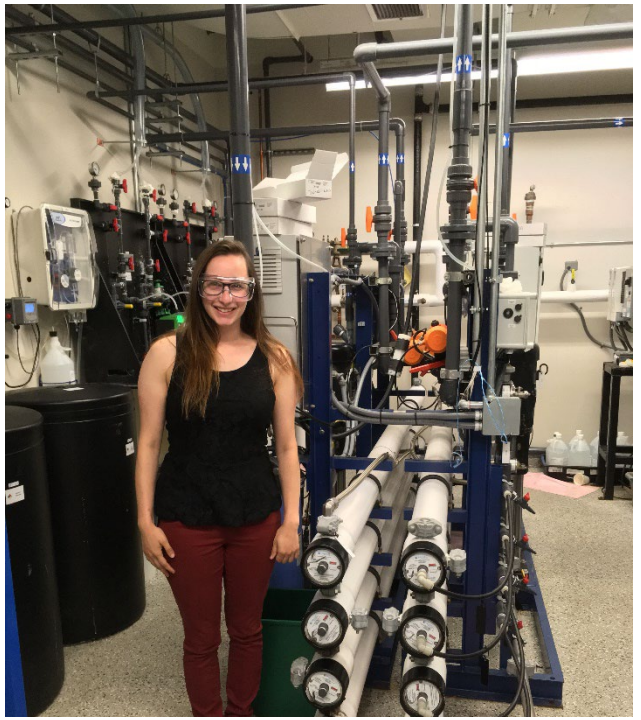
Metal Etch Tank Configuration Change

- 265,000 racks/year
- Change
  - 1 rack/dump, before
  - 5 racks/dump, after
- Savings
  - 3,816,000 gal/year
  - $14,800/year
  - $99,500 Sewer Availability Charge (SAC)
- Reduces wastewater treatment system strain



Summary of Solutions

Recommendation	Annual reduction	Total cost	Annual savings	Payback period	Status
Reduce metal etch tank dump frequency	3,816,000 gpy	$0	$14,800 $99,500 SAC	Immediate	Implemented 7/8/19
Add faucet aerators	176,500 gpy	$65	$700 $4,600 SAC	1 month	Implemented 7/29/19
Self-report evaporative losses to utility	-	-	$17,700	-	Investigating
Reclaim building 2 water softener brine discharge	96,300 lbs salt	$3,600	$8,300	5 months	Investigating
Fix steam valve leak	2000 therms	$500	$900	7 months	Investigating

Personal Benefits

- Working with a fantastic, encouraging, and creative team
- Growing confident with taking on new projects
- Prioritizing ideas and day-to-day tasks