

# Aveda Inc., Blaine

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## Organization

Aveda Corporation is an environmentally conscious manufacturer of organic hair and personal care products.

#### **Intern Project**

Study the uses of energy in the Blaine facility with focus on improving energy efficiency of the compressed air and chiller systems and reducing off-grade product.

## **Incentives to Change**

Increasing efficiency in the compressed air and chiller systems would reduce energy use, energy cost, and impact on the environment. Reducing wasted off-grade products would save energy and raw ingredient costs, lower sewer accessibility and strength charges associated with liquid waste.



## Solutions

### Reduce Compressed Air End Use

Implement a weekly in-house leak check, yearly third party leak study, and post a leak report log in production. Turn off air supply to unused production lines.

Replace some air motor mixers with electric motors.

#### Improve Chiller Efficiency

Install a new chiller system with increased capacity and energy efficiency solutions, including free cooling and heat recovery.



### Reduce Off-grade Waste Product

Install filter system to remove solids from waste stream, increase occurrence of corrective and preventative actions to follow up off-grade waste generation.