



# Phillips Distilling, Co., Princeton

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### Organization

Phillips Distilling Company is a 106-year-old family owned company that produces high quality alcoholic beverages in Princeton, MN.

### Intern Project

Map water usage throughout facility and identify opportunities for wastewater reduction

### Incentives to Change

The sustainability team at the Phillips Distilling Company has a mission to have a positive impact on the environment by working together with employees, partners, and the community. Wastewater reduction is one of their goals.



## Solutions

### Wastewater reduction:

- Shorten tank washouts
- Install aerators on sinks
- Fix RO drop leaks

Add sprayers to open-ended hoses

Reuse RO reject for irrigation

### Beneficial reuse:

- Send cream byproduct to St. Cloud WWTF

