# City of St. Peter Wastewater Treatment Plant

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#### Company

The Saint Peter Wastewater Treatment facility serves a population of 12,000 in South Central Minnesota.

#### **Intern Project**

Review the facility's energy consumed by the biological aerated filter blowers and biosolids storage blower. Implement energy conservation tactics on these systems.

#### **Incentives to Change**

To address rising energy use and costs at the facility, the city seeks to minimize energy use with strategies to control the blowers and biological aerated filter.



Minnesota Technical Assistance Program

## Solutions

Automated Controls Adjustment: Adjusting controls to reduce the wastewater flow rate through treatment cells and using the minimum allowable number of active cells in filtration allows for reduced blower hours and energy savings

### Minimizing Over aeration Through Blower Speed Reduction:

Slowing treatment blower motors with variable frequency drives (VFDs) to better match current plant loads and save energy

#### Modulating Biosolids Aeration Blower on Tank Depth:

Installing a VFD on the biosolids blower saves energy by eliminating over aeration at reduced tank depths

